

## PRODUCT INFORMATION

### CITRONELLYL ACETATE

#### 1) IDENTIFICATION OF THE SUBSTANCE/ PREPARATION AND OF THE COMPANY/ UNDERTAKING

Product Name	: CITRONELLYL ACETATE
Chemical Name of Active Ingredient(s)	: CITRONELLYL ACETATE
Manufacturer	: <b>M/S. U.K.AROMATICS &amp; CHEMICALS</b> PLOT No. K-6/3, TARAPUR MIDC, KALODA NAKA, NAVAPUR ROAD, BOISAR - 401506, INDIA Phone no: (02525) 276520, 661081/82. Fax: (02525) 276520. Email: ukaromatics@gmail.com

#### 2) PRODUCT IDENTIFICATION & COMPOSITION/ INFORMATION ON INGREDIENTS

<b>Synonyms</b>	: acetate de citronellyle acetic acid 3,7-dimethyl-6-octenyl ester acetic acid citronellyl ester acetic acid, citronellyl ester acetic acid, 3,7-dimethyl-6-octen-1-yl ester 8-acetoxy-2,6-dimethyl-2-octene 1-acetoxy-3,7-dimethyl oct-6-ene 1-acetoxy-3,7-dimethyloct-6-ene citronellol acetate b-citronellyl acetate citronellyl acetate (natural) citronellyl acetate A citronellyl acetate BRI citronellyl acetate FCC synthetic 3.7-dimethyl-6-octen-1-ol acetate 3.7-dimethyl-6-octen-1-yl acetate 3.7-dimethyl-6-octen-1-yl ethanoate
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### 3) PHYSICAL CHEMICAL PROPERTIES

<b>Appearance</b>	: Colorless clear liquid
<b>Occurrence in nature</b>	: It is a synthesized chemical
<b>Odor description</b>	: Floral green rose fruity citrus woody tropical fruit
<b>Flavor</b>	: Apple apricot berry
<b>Solubility</b>	: Soluble in alcohol, most fixed oils; insoluble in glycerol, propylene glycol, water
<b>Relative Density@25°C</b>	: 0.88300 to 0.89300
<b>Refractive Index@20°C</b>	: 1.43100 to 1.49600
<b>Typical Purity (GC)</b>	: Not less than 96%
<b>Acid Value</b>	: 1.00 max. KOH/g
<b>Boiling point</b>	: 229.00 °C. @ 760.00 mm Hg
<b>Flash Point</b>	: 218.00 °F. TCC (103.33 °C)
<b>CAS No.</b>	: 150-84-5
<b>Molecular wt</b>	: 198.30
<b>FEMA No.</b>	: 2311
<b>EINECS</b>	: 205-775-0
<b>CoE</b>	: 202
<b>USA Food &amp; Drug Act Title21 CFR Paragraph:</b>	172.515
<b>JECFA number</b>	: 57
<b>Chemical Formula</b>	: C <sub>12</sub> H <sub>22</sub> O <sub>2</sub>
<b>HS No.</b>	: 29153995
<b>FOOD CHEMICALS CODEX LISTED</b>	: yes

## 4) OTHER INFORMATION

<b>Standard Packing size</b>	: 5.0 kgs, 30 kgs & 220 kgs
<b>Packing material compatibility details</b>	: Compatible with MS, lacquered lined, Good HDPE, Galvanized Iron drums, HDPE Carbouys, Aluminium Cans.
<b>Head Space</b>	: As low as possible
<b>Use Level</b>	: Fragrance up to 50.0000 % Flavors up to 600.0000 PPM
<b>Stability</b>	: Keep in tightly closed container in a cool and dry place, protected from light. When stored for more than 12 months, quality should be checked before use.

**Level of metals as follows** :

Copper < 30ppm

Arsenic < 1.1 ppm

Tin < 250ppm

Zinc < 50ppm

Cadmium < 1 ppm

Mercury 1 PPM

Lead < 2.5 PPM

Methyl Mercury calculated as element < 0.25 ppm